SAFETY DATA SHEET

Blasomill GT 8 X

MSDS no. AA04104-0000332701

In accordance with the Standard for Classification and Labeling of Chemical Substance and Safety Data Sheet, Article 10 Paragraph 1

Section 1. Chemical product and company identification

A. Product name : Blasomill GT 8 X

Product code : 03327-01

B. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use only. Metal working fluids

Uses advised against
Consumer use.

C. Manufacturer : BLASER SWISSLUBE AG
Winterseistrasse 22
CH-3415 Hasle-Rüegsau
Switzerland
Tel: +41 (0)34 460 01 01
E-Mail: contact@blaser.com

Importer/ Distributor : Blaser Swisslube Korea Inc.
#1909 T-Tower
21, Yangji-ro, Gwangmyeong-si, Gyeonggi-do
Republic of Korea
14345
Tel: +82 2 785 7228
E-Mail: korea@blaser.com

e-mail address of person responsible for this SDS : reach@blaser.com

Emergency telephone : +82 2 3479 8401 (7d/24h)

Section 2. Hazards identification

A. Hazard classification : ASPIRATION HAZARD - Category 1

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :

Signal word : Danger

Hazard statements : H304 - May be fatal if swallowed and enters airways.

Precautionary statements

Prevention : Not applicable.

Response : P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.

Storage : Not applicable.

Section 2. Hazards identification

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

C. Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Classification	Identifiers	%
Alkanes, C18-24-branched and linear	ASPIRATION HAZARD - Category 1	CAS: 1437280-85-7	≥80 - ≤90
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate	TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2	CAS: 126019-82-7	<2.5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

A. Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention if irritation occurs.

B. Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

C. Inhalation : Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Remove victim to fresh air and keep at rest in a position comfortable for breathing.

D. Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

E. Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Section 4. First aid measures

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

B. Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
phosphorus oxides

C. Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

C. Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

A. Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

B. Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

B. Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Section 8. Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Color : Light brown.

B. Odor : Characteristic.

C. Odor threshold : Not available.

D. pH : Not applicable.

E. Melting/freezing point : Not available.

Pour point : -36°C (-32.8°F)

F. Boiling point or initial boiling point and boiling range : Not available.

G. Flash point : Open cup: 160°C (320°F)

Fire point : Not available.

H. Evaporation rate : Not available.

I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) limits : Not available.

K. Vapor pressure : Not available.

L. Solubility in water : Not available.

Miscible with water : No.

M. Vapor density : Not available.

N. Relative density : Not available.

Density : 0.8 g/cm³

O. Partition coefficient: n-octanol/water : Not applicable.

P. Auto-ignition temperature : Not available.

Q. Decomposition temperature : Not available.

R. Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 8 mm^2/s (8 cSt)

Flow time (ISO 2431) : Not available.

S. Molecular weight : Not applicable.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : Shelf life: 36 months.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : No specific data.

C. Incompatible materials : No specific data.

D. Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Release of flammable substances in distillation systems with solvent recovery possible.
Risk of accumulation in the solvent circuit.
Formation of trimethyl pentene possible.
Formation of hydrogen sulfide possible.

Section 11. Toxicological information

A. Information on the likely routes of exposure

Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : May be fatal if swallowed and enters airways.

Skin contact : No known significant effects or critical hazards.

Eye contact : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
nausea or vomiting

Skin contact : No specific data.

Eye contact : No specific data.

B. Health hazards

Acute toxicity

Product/ingredient name	Result
Alkanes, C18-24-branched and linear	**Rat - Oral - LD50** >5000 mg/kg
-	**Rabbit - Dermal - LD50** >2000 mg/kg
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate	**Rat - Dermal - LD50** >2000 mg/kg
-	**Rat - Oral - LD50** >2000 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

CMR - ISHA Article 42 Occupational Exposure Limits

Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Alkanes, C18-24-branched and linear	ASPIRATION HAZARD - Category 1

Potential chronic health effects

Not available.

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasomill GT 8 X Alkanes, C18-24-branched and linear O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate	>2000 N/A 2500	>2000 2500 2500	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A

Section 12. Ecological information

A. Ecotoxicity

Not available.

Conclusion/Summary [Product] : Not available.

B. Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

C. Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
O,O,O-tris(2(or 4)-C9-10-isoalkylphenyl) phosphorothioate	20.3	-	High

D. Mobility in soil

Soil/Water partition coefficient : Not available.

E. Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Section 13. Disposal considerations

B. Disposal precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	Not regulated.	Not regulated.	Not regulated.
B. UN proper shipping name	Not regulated.	Not regulated.	Not regulated.
C. Transport hazard class(es)	Not regulated.	Not regulated.	Not regulated.
D. Packing group	Not regulated.	Not regulated.	Not regulated.
E. Environmental hazards	No.	No.	No.

F. Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture) : None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : Not applicable.

Exposure Limits of Chemical Substances and Physical Factors

None of the components have an OEL.

ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) : None of the components are listed.

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement) : None of the components are listed.

Section 15. Regulatory information

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-up) : None of the components are listed.

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : None of the components are listed.

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

Article 19 Candidate substances subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 20 Toxic Chemicals (K-Reach Article 20) : Not applicable

Article 20 Restricted (K-Reach Article 27) : None of the components are listed.

Article 39 (Accident Precaution Chemicals)

Not listed.

MoE 2021-51 - Regulations on the quantity of toxic substances, restricted substances, prohibited substances and permitted substances

Not listed.

Existing Chemical Substances Subject to Registration : The following components are listed: Branched 4-nonylphenol

C. Dangerous Materials Safety Management Act : **Class:** Class 4 - Flammable Liquid
Item: 5. Class 3 petroleums - Water-insoluble liquid
Threshold: 2000 L

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Section 15. Regulatory information

Not listed.

Inventory list

Republic of Korea : All components are listed or exempted.

Section 16. Other information

A. References : - Registry of Toxic Effects of Chemical Substances
- United States Environmental Protection Agency ECOTOX

B. Date of issue/Date of revision : 2026년03월13일

C. Version : 1.09

Date of printing : 2026년03월13일

Prepared by : Product Stewardship Blaser Swisslube AG

D. Other

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Indicates information that has changed from previously issued version.

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

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